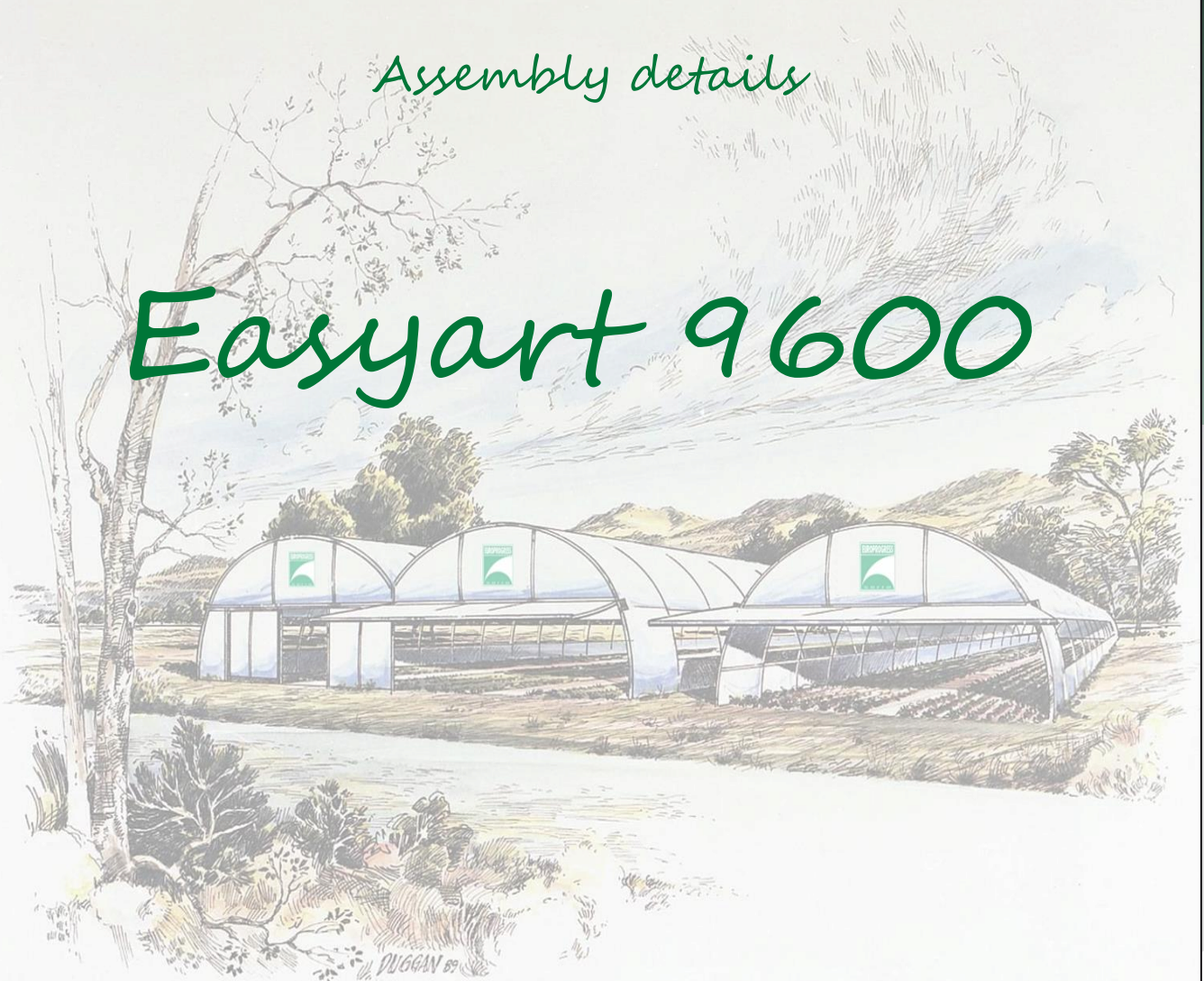




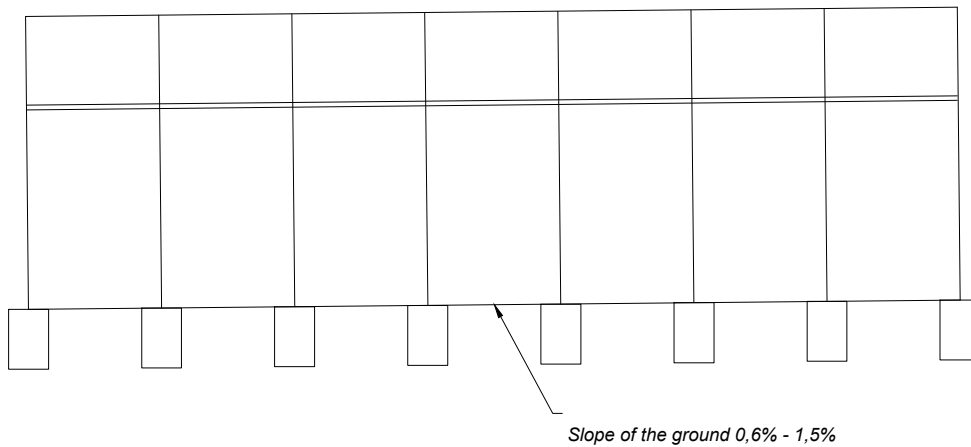
Assembly details

Easyart 9600

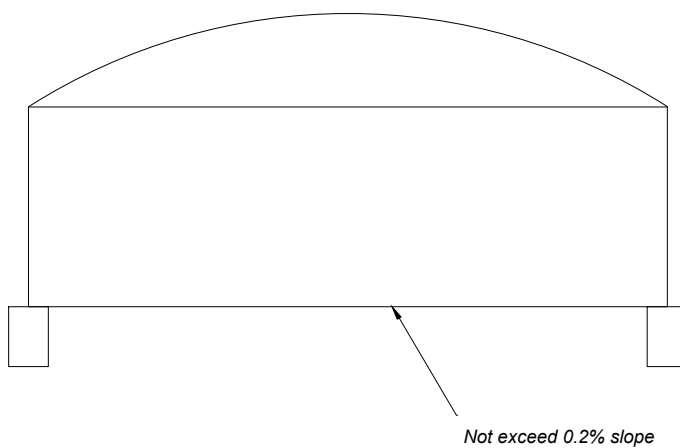


keeping the best climate

longitudinal slope

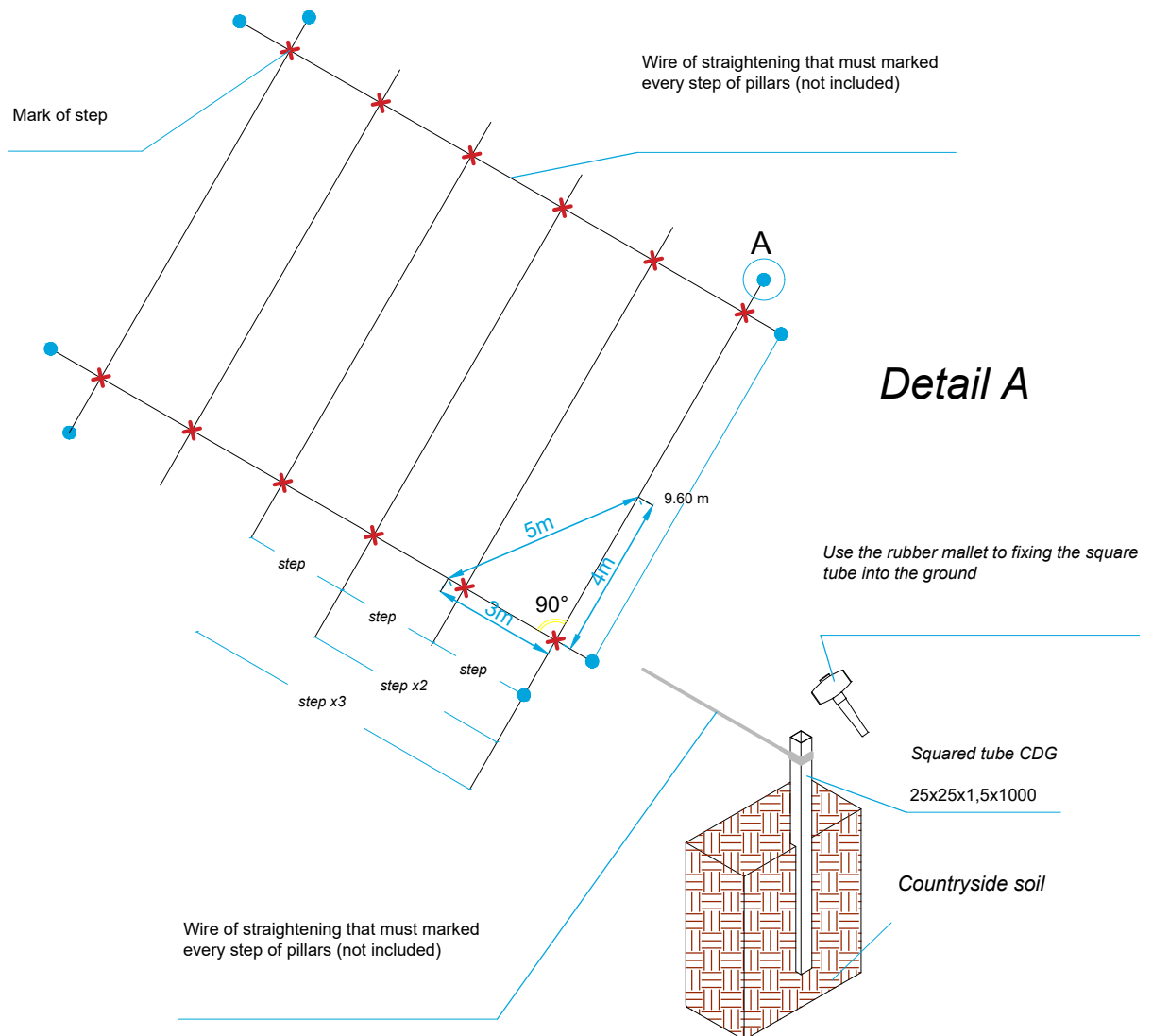


Crossfall



Initial method of tracking

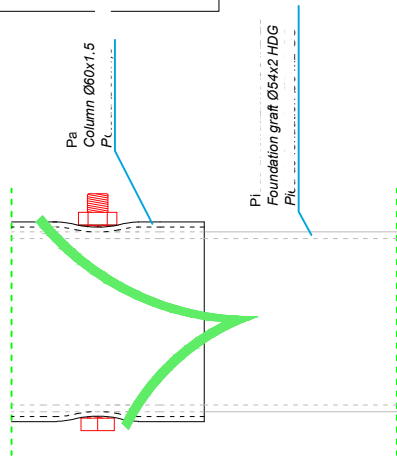
1. Level the ground as indicated on the slope page.
2. Provide a grid on the ground by fixed wires getting helping by tube square 25x25x1000. The fixed wires must be perfectly parallel and perpendicular to each other and to comply with the project.
3. Perform numerous measurements of the spaces between the lines to obtain a good precision.



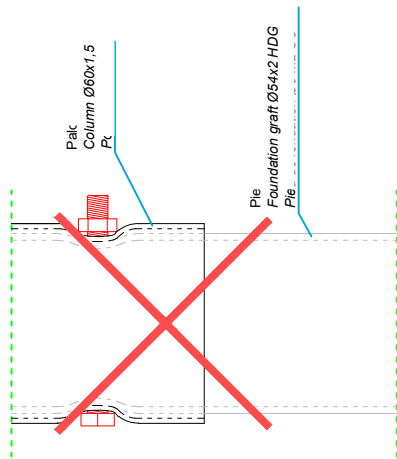
Layout at construction site

B

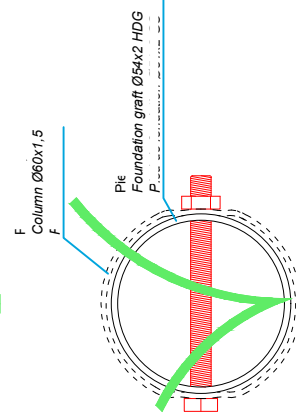
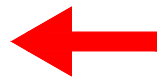
S CORRECT TIGHTENING S



Sf EXCESSIVE TIGHTENING Sf

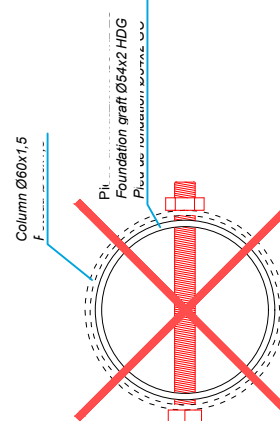
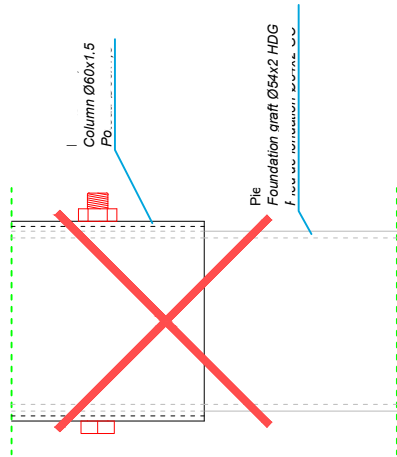


side view -



OK

Si INSUFFICIENT TIGHTENING Si

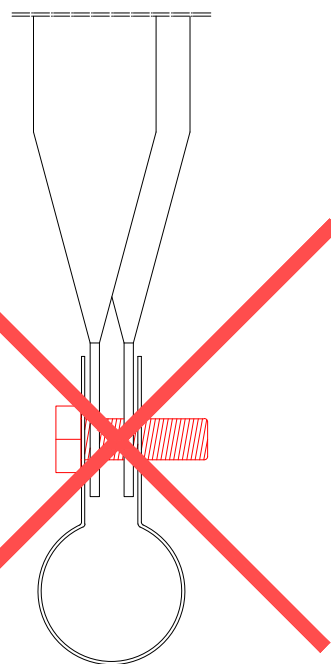
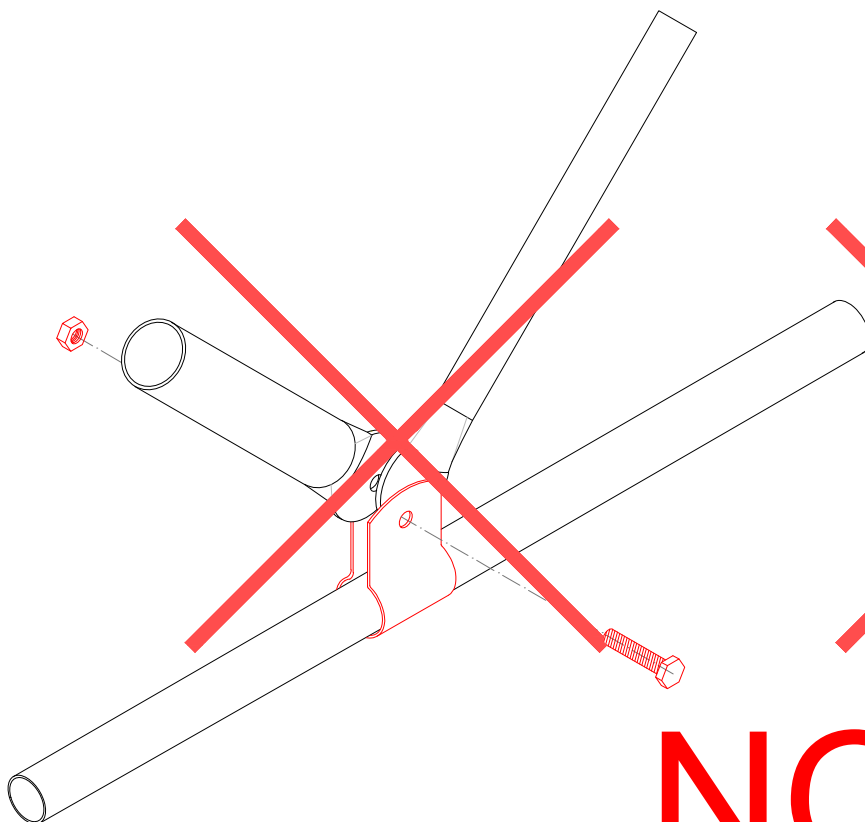
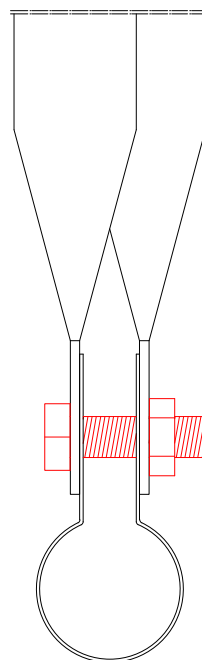
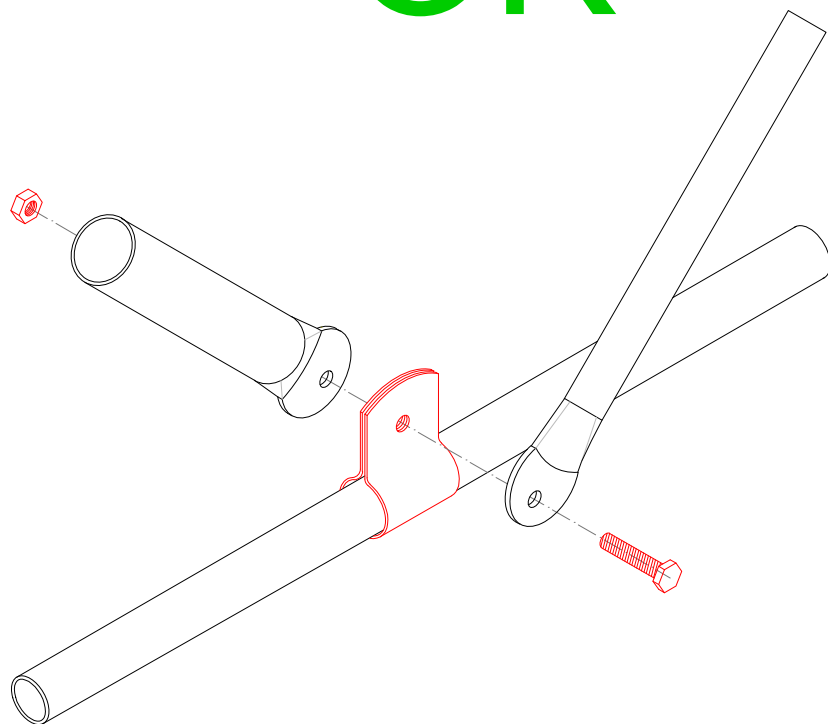


horizontal section - C

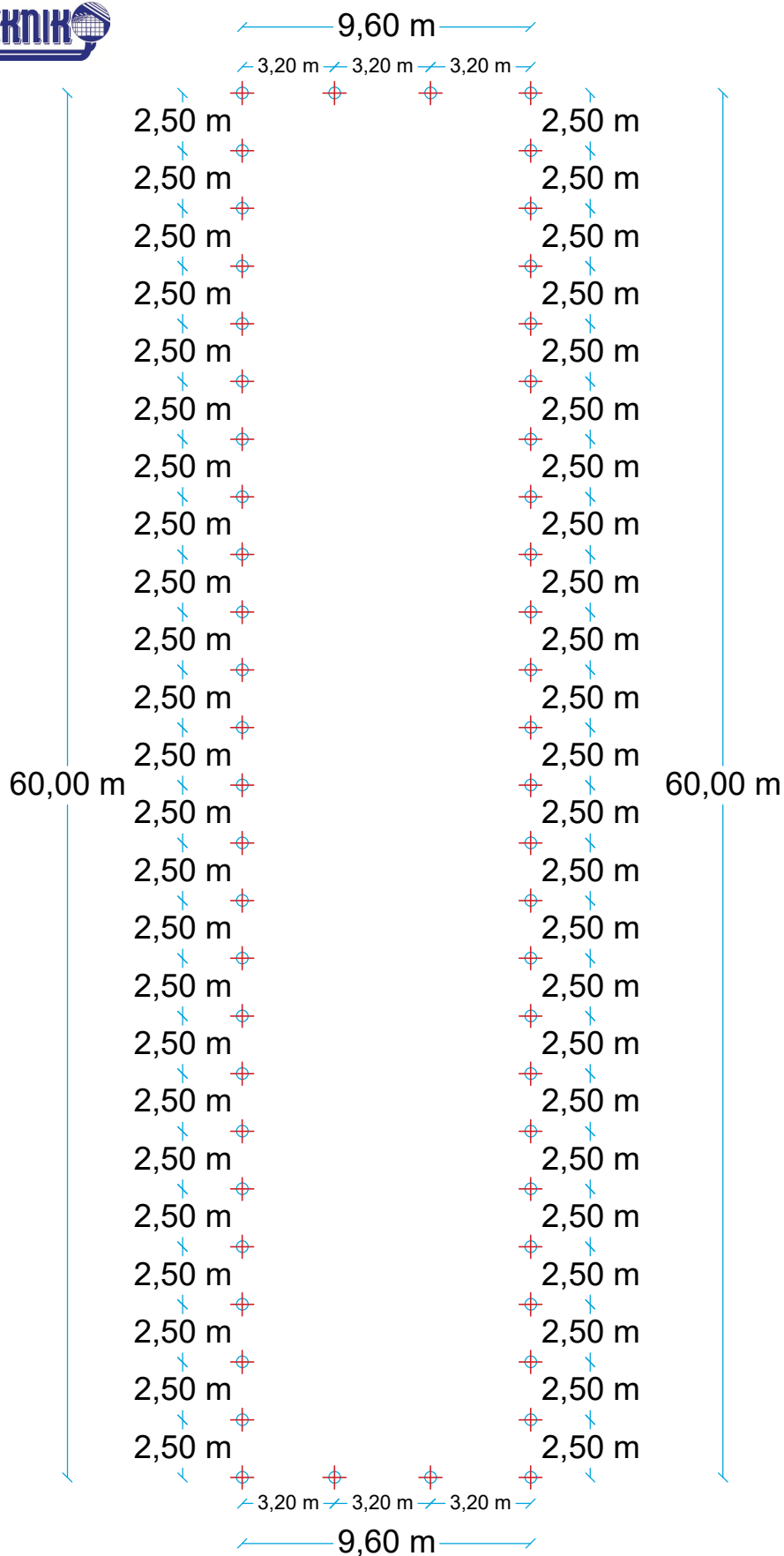
NO

NO

OK



NO



Column Ø60x2x2200 L.P.

M10 Nut (302010010)

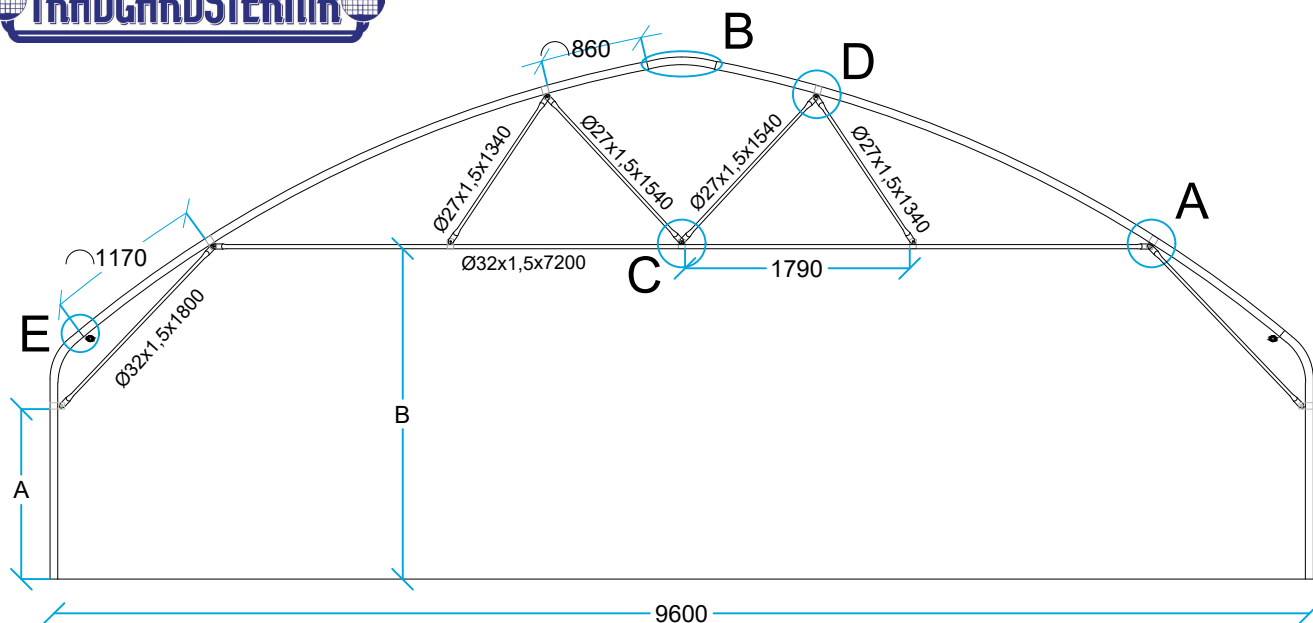
Bolt 10x70 (301011070)

400

Hole to be made at construction site

Foundation graft with helix Ø54x2x1200 HDG

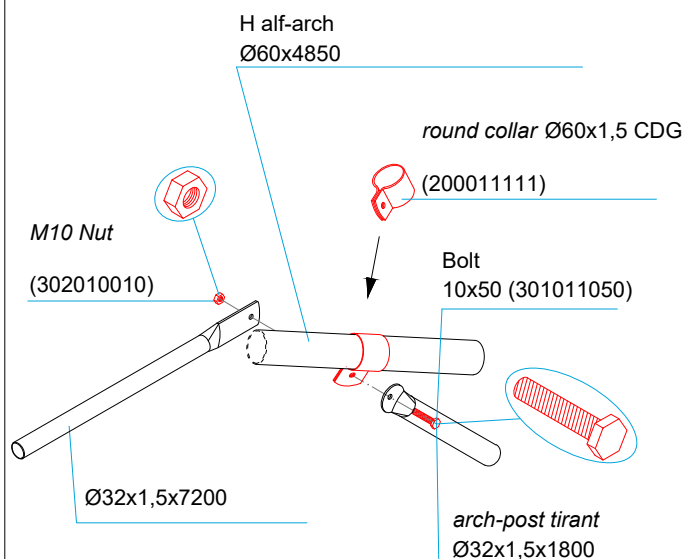
1200



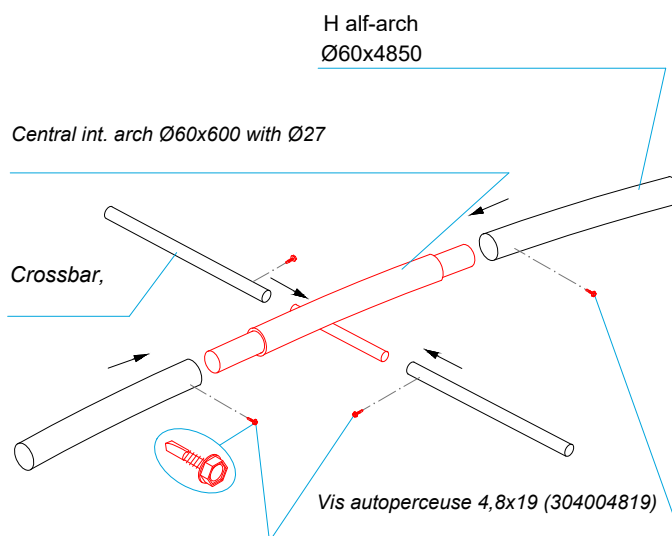
Lenght	Post L.P. L=2,5m
A [m]	1,80
B [m]	2,90

STEP	ARTICLE
2,50 m	Crossbar Ø32x1,5x2455

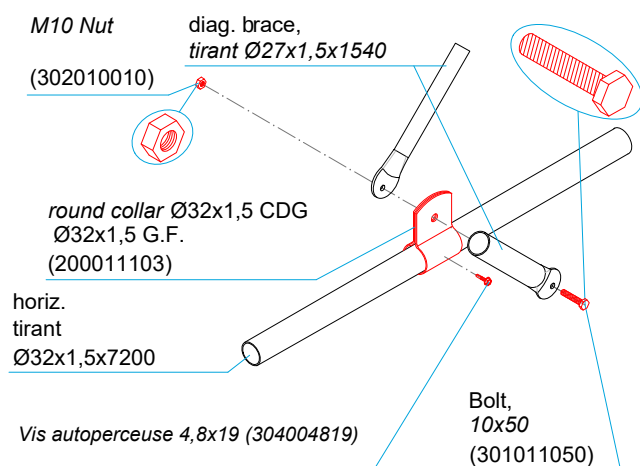
Detail A



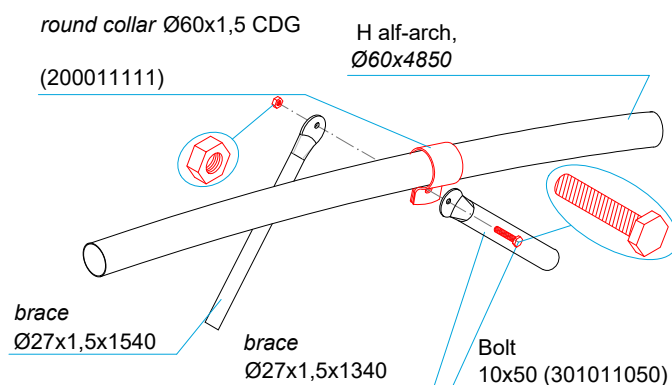
Detail B



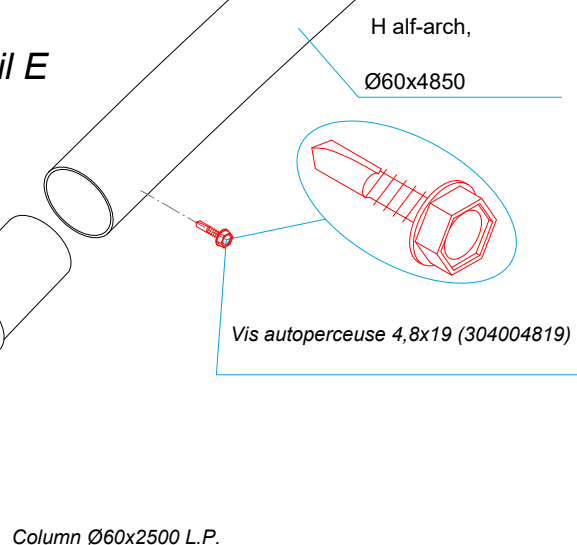
Detail C



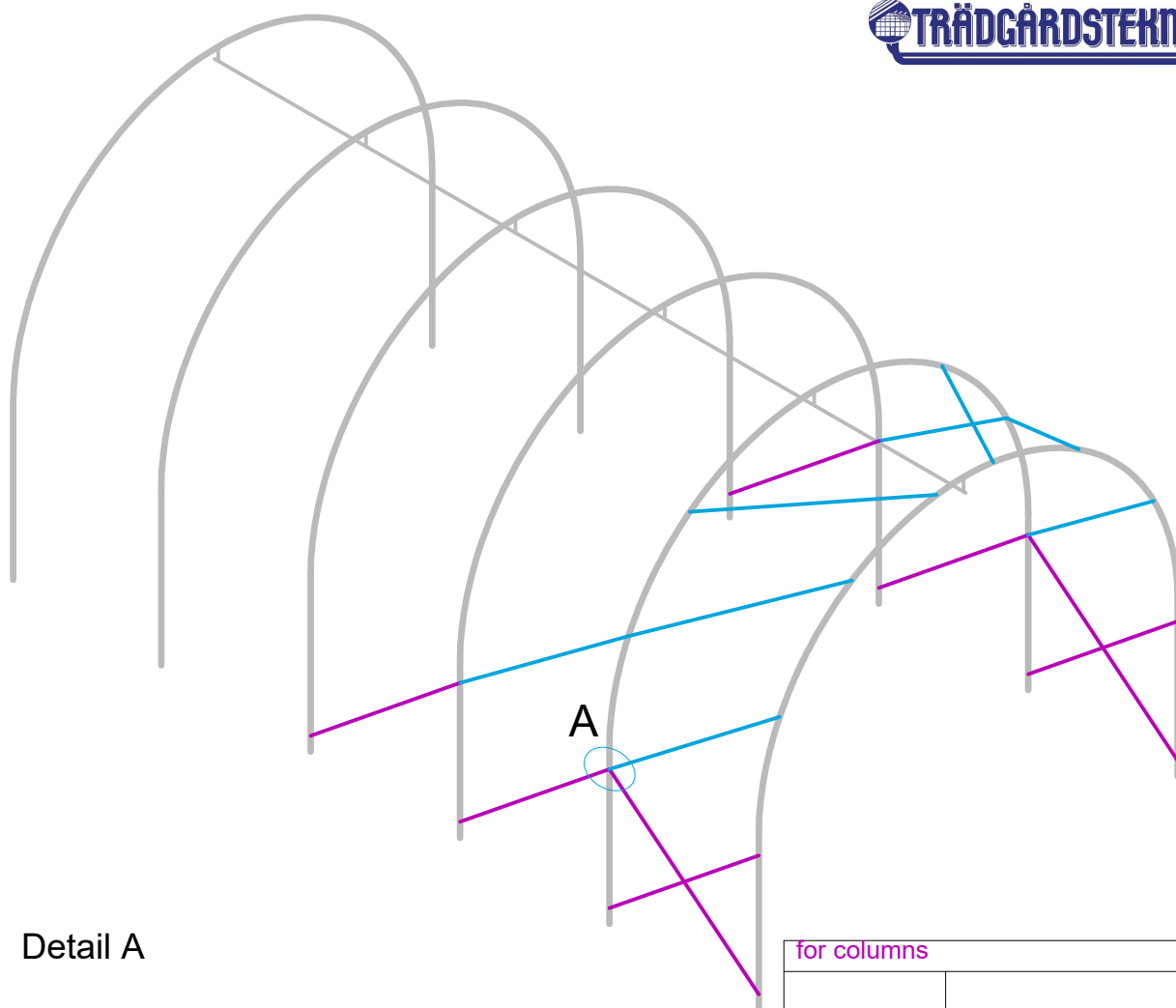
Detail D



Detail E



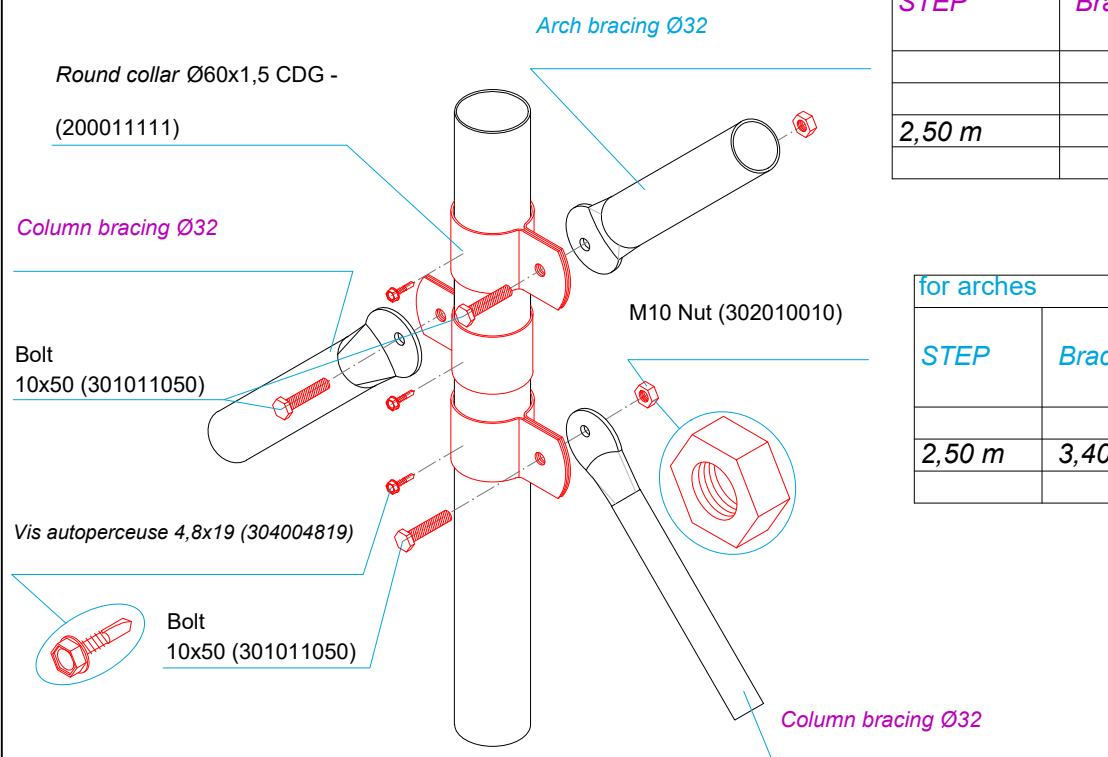
Fix the collars with self drilling screws 4,8x19

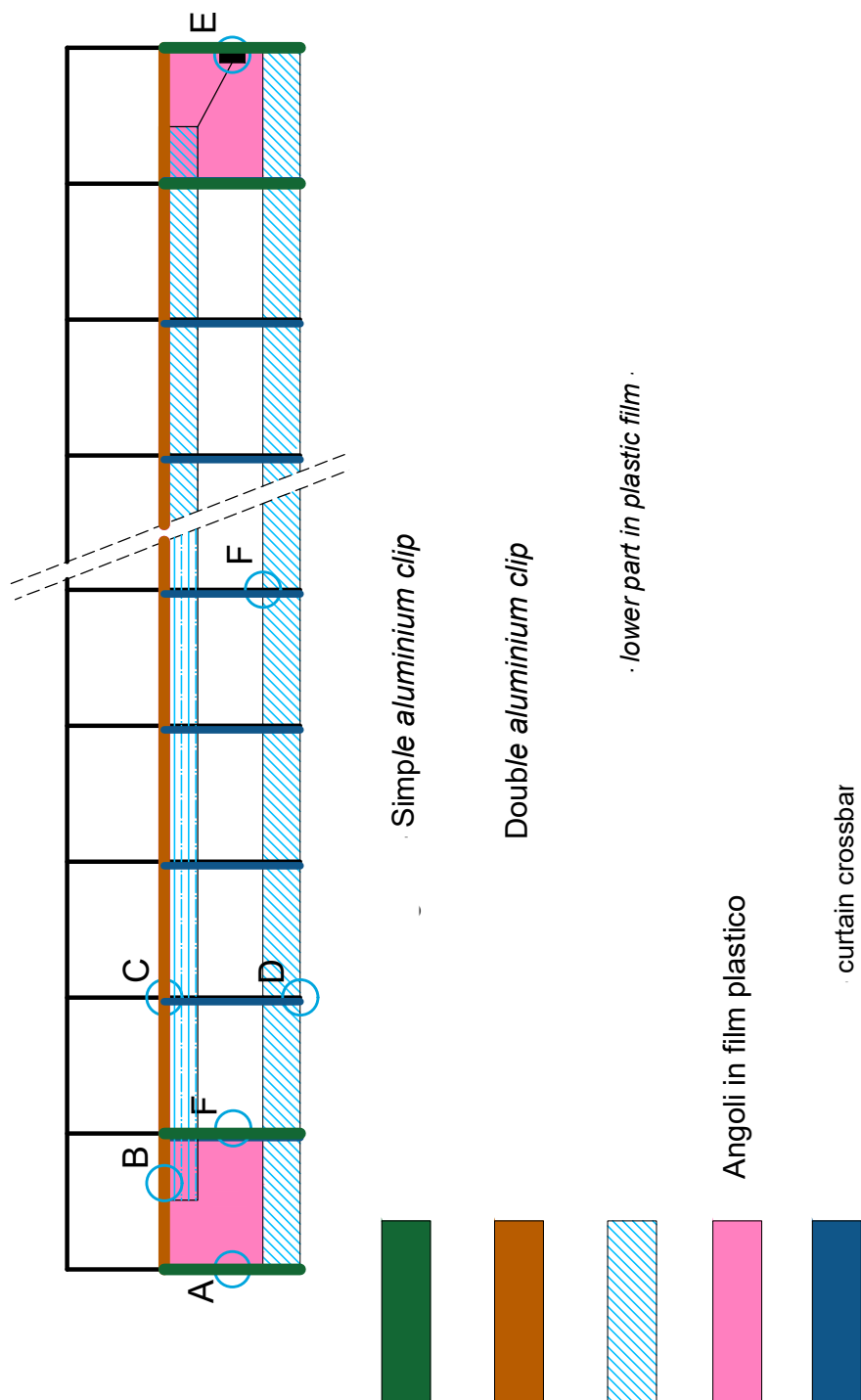


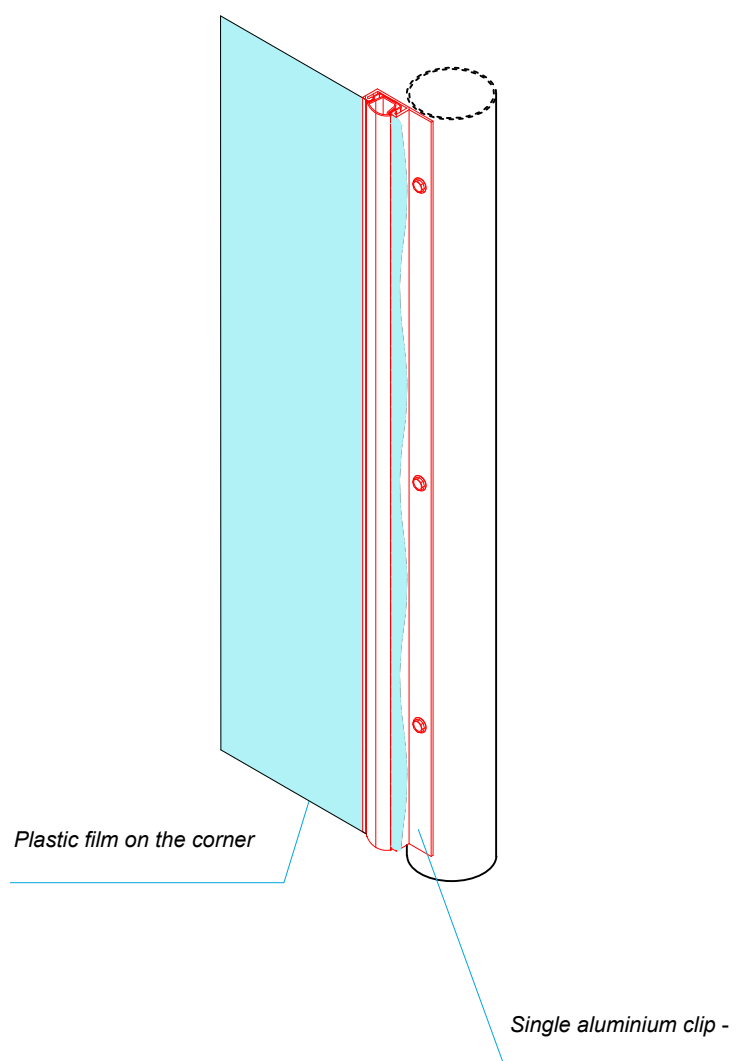
Detail A

for columns	
STEP	Bracing lenght
2,50 m	3,00 m

for arches	
STEP	Bracing lenght
2,50 m	3,40 m







H alf-arch
Ø60x1,5/2x4850

30 cm opp. Ø60x2150/2450/2750

L.P. tapered and holed at 30cm
or Ø60x2150/2450/2750
tapered and holed at 50cm

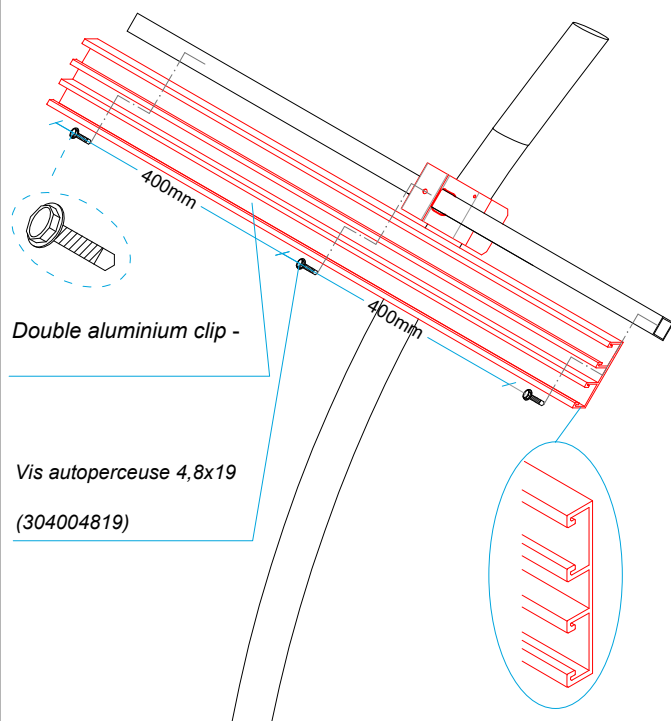
square tube,
25x25x1,5x6000 (100296000)

M10 Nut,
M10 (302010010)

Ø60 collar for 25x25 tube

Bolt
10x50 (301011050)

Connect the 25x25 pipes together by means of a specific joint

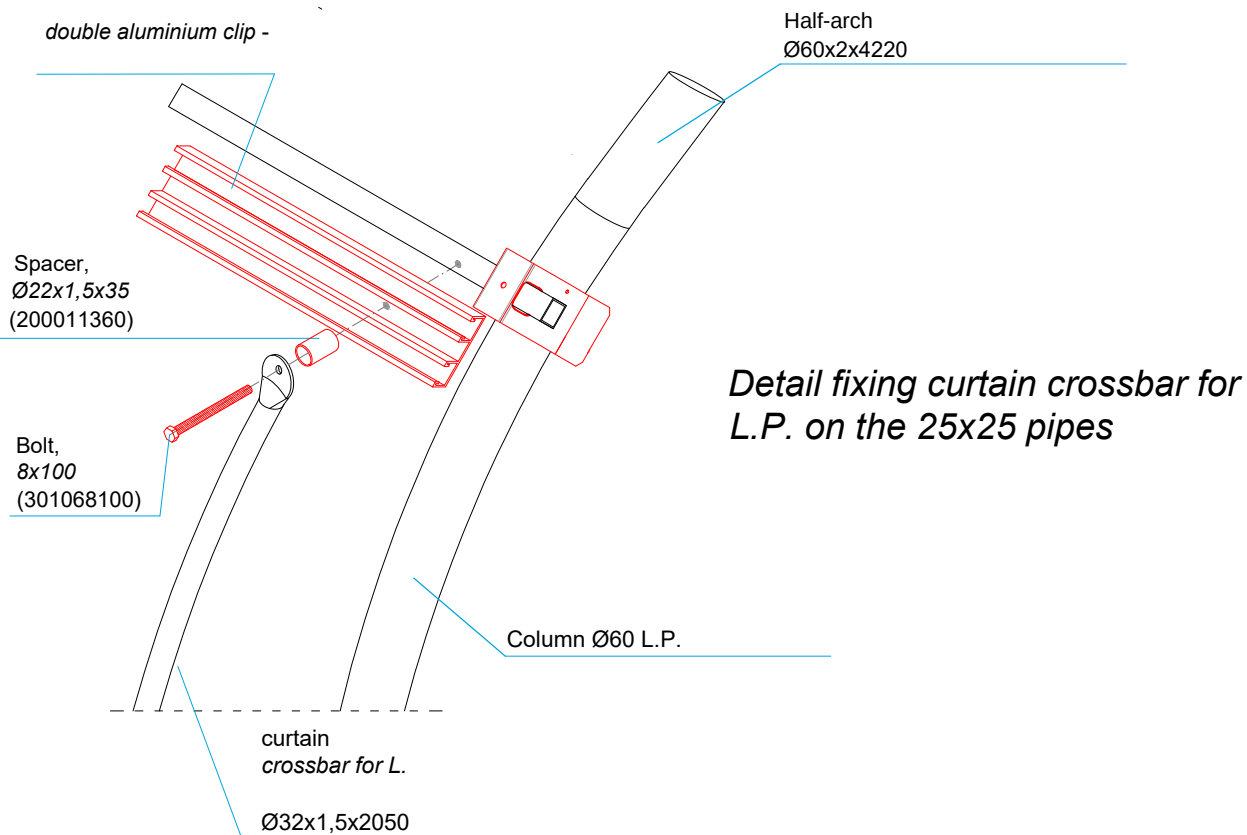


The plastic film of the cover will be fixed on the upper groove.
The plastic film of the sides will be fixed on the lower groove.

The triple aluminium profile must be used on the edges to block the piece of netting that binds the curtain bar.

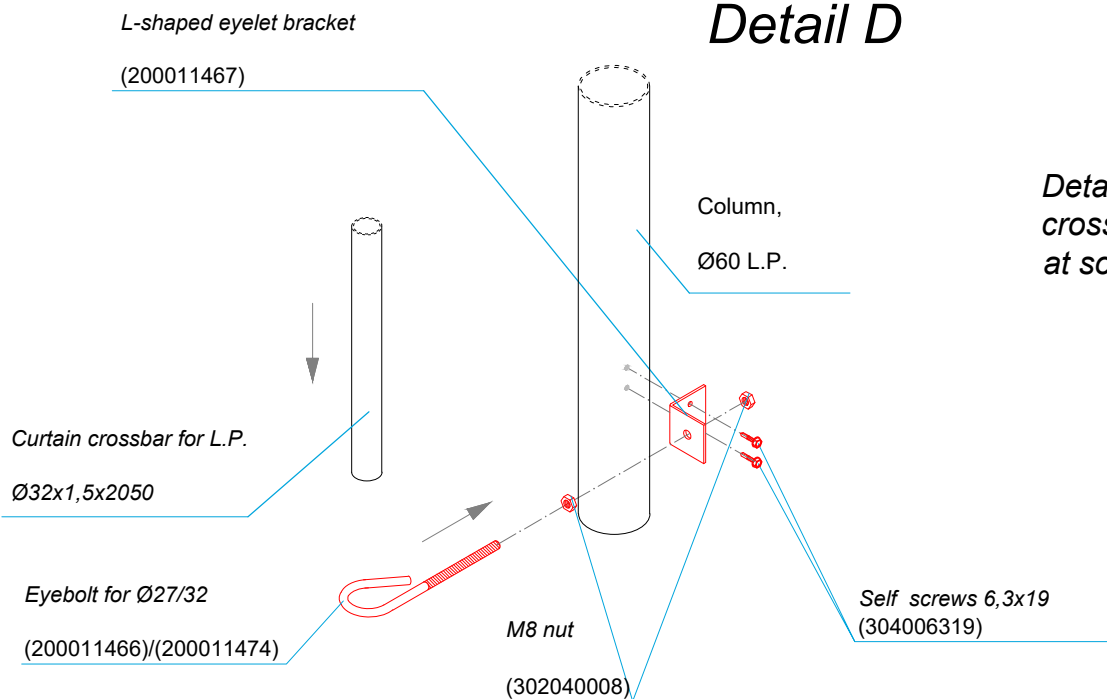
Detail C

Curtain crossbar all 4m -



Detail D

*Detail fixing curtain
crossbar
at soil*



Detail F

curtain crossbar Ø27x1,5 for L.P. Z275

Ø27x1,5 pour L.P. Z275

Double aluminum profile

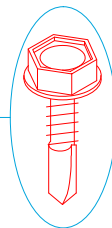
Manual gear unit

Roll-up profile Ø27x1,5x6000/7500

Bar Ø32x1,5x6000

jonction Ø27x1,5x200 for bar Ø32 CDG,
(200011346)

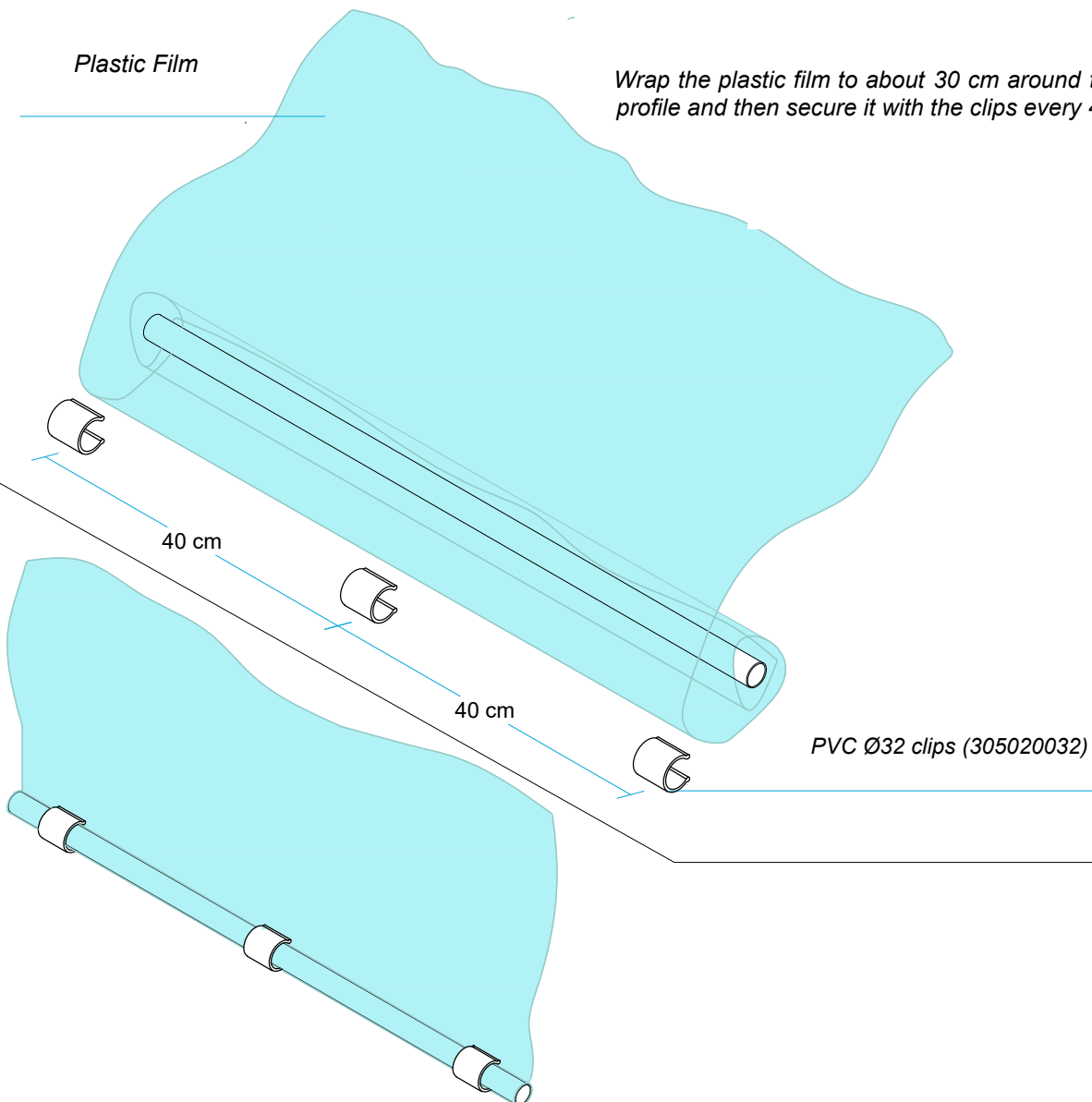
Vis autoperceuse 4,8x19 (304004819)



Bar Ø32x1,5x6000

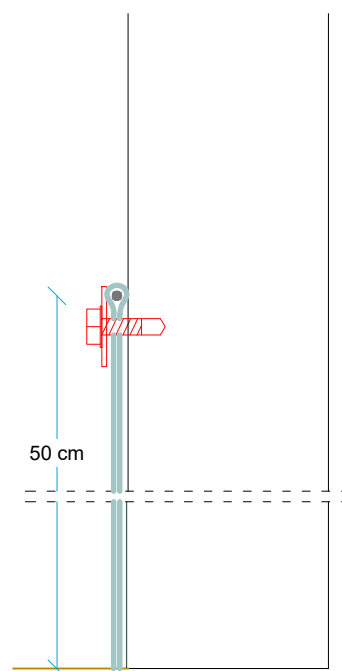
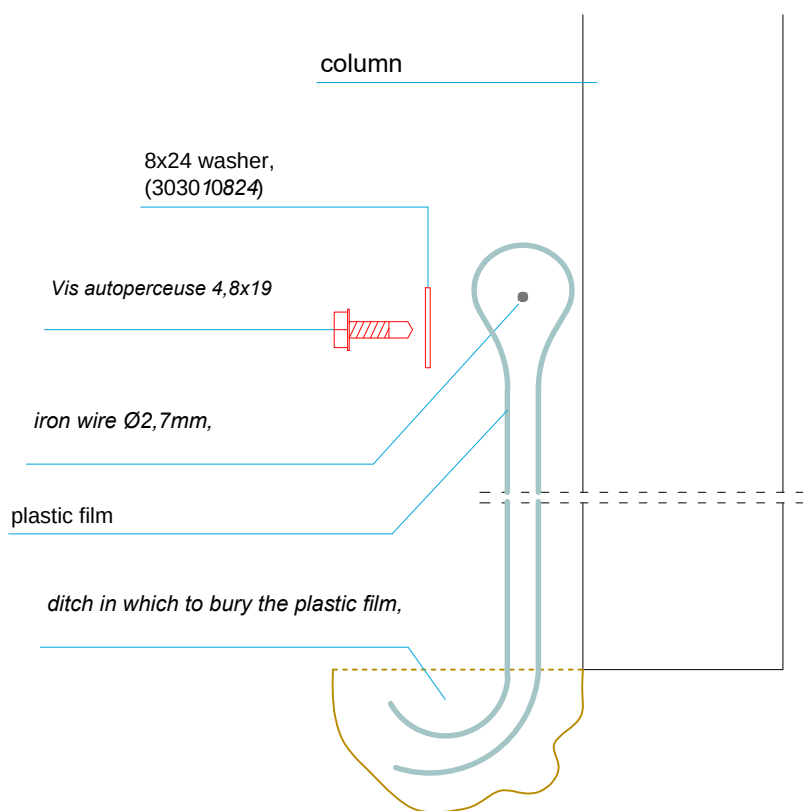
Plastic Film

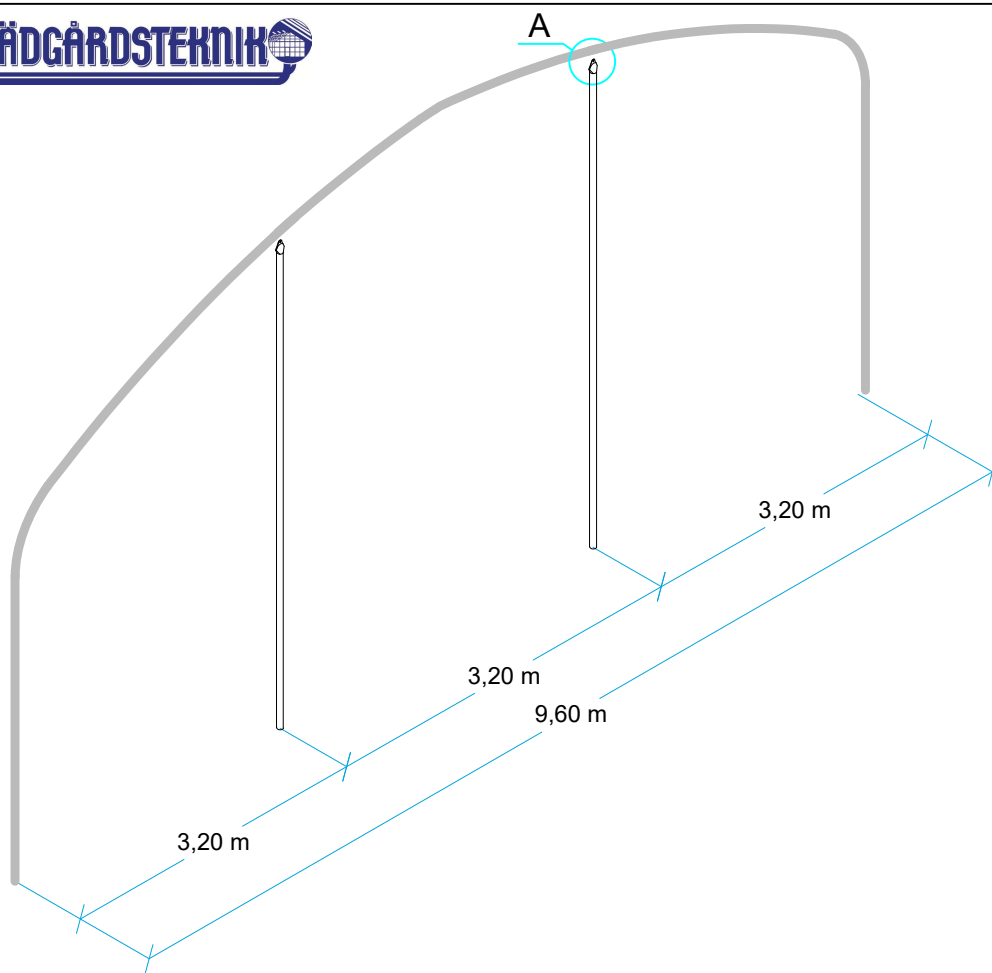
Wrap the plastic film to about 30 cm around the Ø32 profile and then secure it with the clips every 40 cm



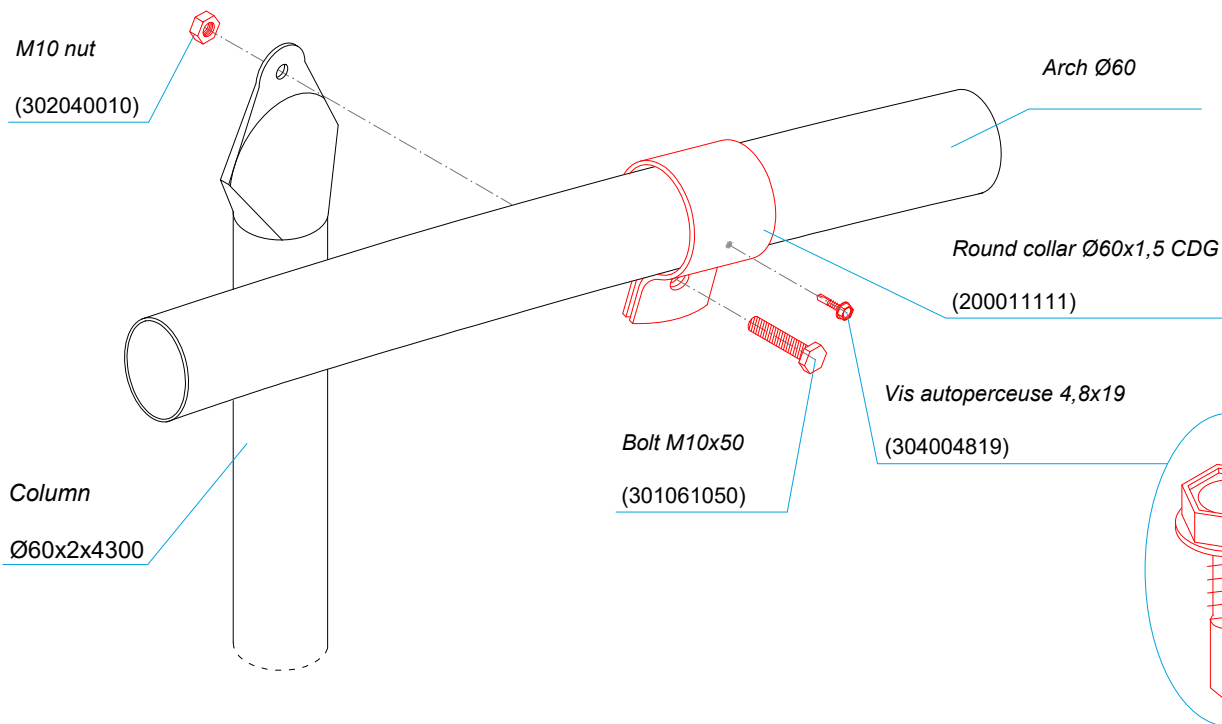
PVC Ø32 clips (305020032)

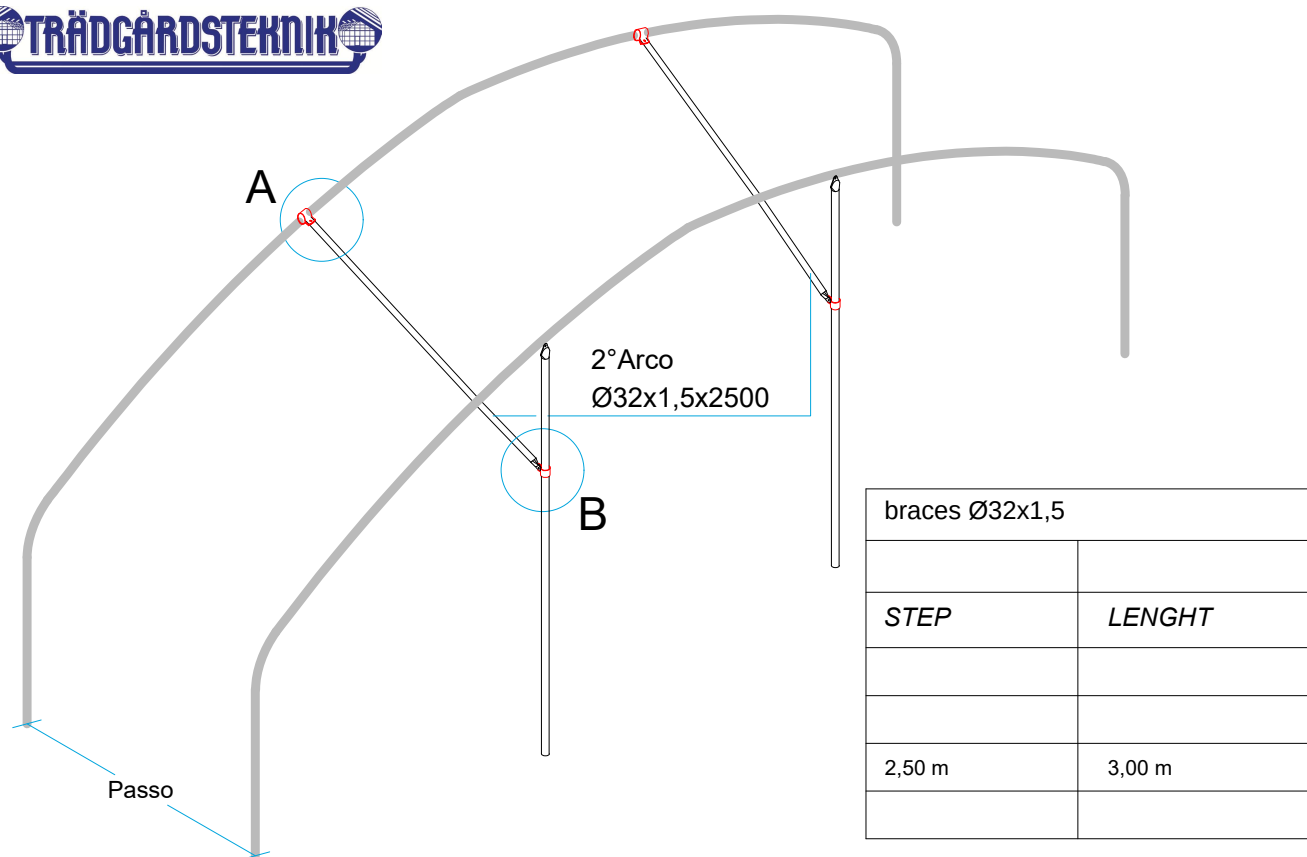
Detail F



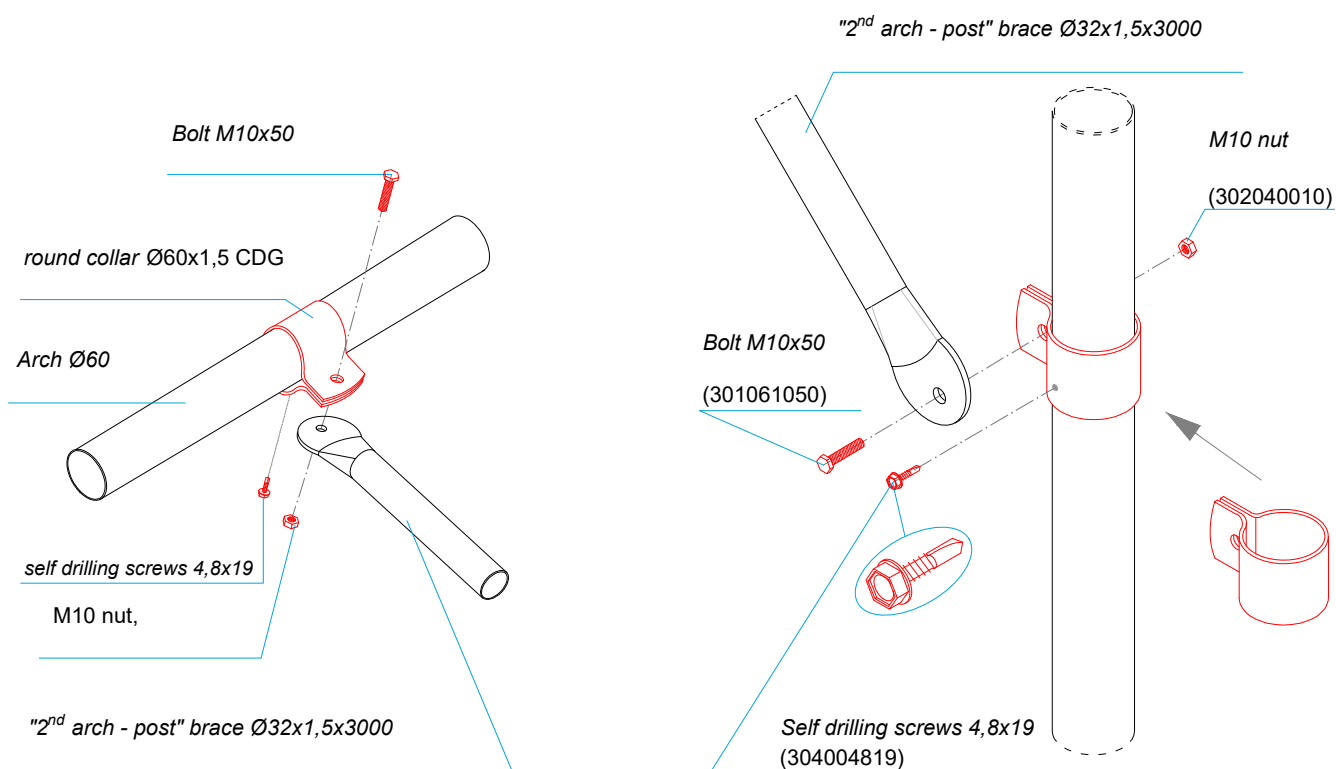


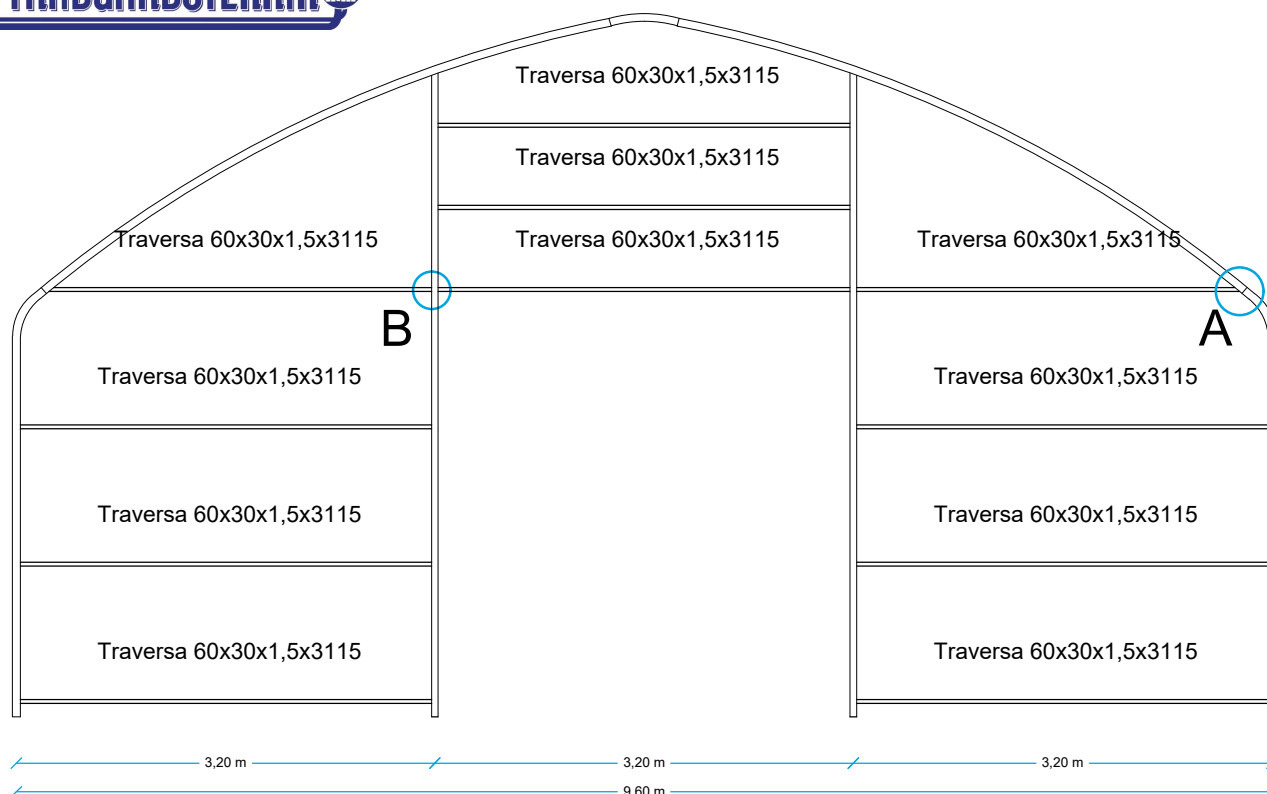
Detail A





Detail B





Lateral Square
Tube 60x30x1,5

Arch Ø60

(200011202)

Gable Pillar
Ø60x3250

Square Tube 60x30x1,5

